HYDRAULIC EXCAVATOR SY215C









highest customer requirements and needs. The reliable structure and improved stability enables the operator to fully concentrate on his work, whilst operating in a safe and efficient manner.

SIMPLIFIED SERVICE 09 Is a key tool for more uptime and reduced cost.

HYDRAULIC EXCAVATOR SY215C OVERVIEW



ISUZU AM-4HK1X STAGE/TIER IV

The power for SY215C comes from an Isuzu sixcylinder four-stroke direct-injection turbocharger diesel engine, featuring a high-precision filter system and air intercooler. With Stage IV emission standards, the engine follows the environmentally friendly direction of SANY products.



WHERE EFFICIENCY MEETS **ECONOMICAL NEEDS.**

Equipped with an Isuzu engine and improved hydraulic systems, this machine performs at the peak of efficiency. A positive flow controlled hydraulic system reduces fuel consumption by 10%, providing real-time match between engine and main pump power. With the Isuzu diesel engine with Stage/Tier IV Emission Standards, SANY is conscious of the environmental responsibility to reduce emissions and fuel consumption.



HYDRAULIC EXCAVATOR SY215C ENGINE





WORLD-LEADING POSITIVE FLOW **CONTROLLED HYDRAULIC SYSTEM**

With the positive flow controlled hydraulic system, the main pump's displacement is directly proportional to the signal pressure from the operator's joystick. The controller determines the flow demand and variation trend of the actuator, and regulates the displacement. This provides a real-time match of flow.



p. 04 | 05



THE PLACE TO BE.

ERGONOMIC AND COMFORTABLE WITH LOW CABIN NOISE

SANY's optimized cabin enables an all-round visibility and is designed to support the operator's natural range of action. Spacious leg room and an adjustable seat are at the center of comfort, supporting an excellent working environment and increased productivity.









A STRUCTURE THAT KEEPS ALL PROMISES.

SANY Hydraulic Excavators are designed and developed to perform in the toughest working conditions. A robot welding process ensures the precise production of a strong and durable machine. In intensive testing sequences, the products have to pass rigorous test procedures and prove their reliability, durability and longevity before being delivered to the customer.

UNDERCARRIAGE

X-beam design, using a box-section structure with high strength and durability, provide excellent torsion and bending resistant performance. Track rollers, carrier rollers and idlers use seal-in lubrication that provides higher longevity. The triple grouser track shoes rolled with a high-strength alloy provide excellent contact, stability and durability. The track links have additional reinforced ribs to increase their strength and absorb shock when travelling on rough surface.

REINFORCED BOOM AND ARM

The structure of the boom and arm of SY215C has been totally redesigned. With the emphasis on reducing stress points to a minimum, both boom and arm go through rigorous fatigue and field testing. With this, SANY has the confidence to apply their machines in any demanding working environment.



THE EASE OF MAINTENANCE.

Comfort and safety of the operator are attributes that SANY places a lot of emphasis on, always aiming at creating the optimum working atmosphere for the customer. Simplified maintenance and service of SANY's Hydraulic Excavator has an effective impact on reduced time and cost. The design of SY215C allows you to safely service from ground level. The grouped filters are accessible with only one door.

HYDRAULIC EXCAVATOR SY215C MAINTENANCE



YOUR VALUE IS OUR COMMITMENT.

VALUE PLUS

SANY offers customized services and products to fulfill highest demands. We understand value as our commitment to you which we aim to reflect in everything we do.



- European R&D
- First Class After Sales Support
- Best return on investment
- Fast and customized solutions
- Premium distribution network
- Selected and market proven components
- Continuous improvement and development
- Quality driven production processes
- Manufacturing expertise
- Deep Industry knowledge
- · Commitment to environmentally friendly and safe solutions

EXCELLENT PERFORMANCE EXCELLENT SUPPORT.

The purchase of your SANY Excavator SY215C is just the beginning of a close relationship with SANY and its authorized dealers. SANY Germany understands the importance of an excellent After Sales Support to the customer, the organization is committed to minimize down-time and maximize the value of the products. SANY Germany's dealers are carefully selected and trained to provide the best Aftersales service in the container handling machinery sector. Their service teams are there to support you, anytime, anywhere your SANY equipment is working. SANY Germany is backing up all service partners with a huge parts inventory in Germany, ensuring parts availability and short lead times. Employing most modern communication and administration systems, SANY allows an easy approach to address any request our customers have. SANY provides space for individual solutions and strives to grow with its customers' businesses.



HYDRAULIC EXCAVATOR SY215C SERVICE



p. 10 | 11

SPECIFICATIONS

ENGINE									
Model	Isuzu AM-4HK1X								
Displacement (I)	5.193								
Engine power at rated engine speed (kW/ rpm)	128kw/2000								
Max. Torque (N-M @ rpm)	630/1500								

HYDRAULIC SYSTEM									
Туре	Positive control system								
Number of selectable wor- king modes	4								
Main pump									
Туре	Variable-capacity piston pumps								
Maximum flow (I/min)	2*220								
Hydraulic motors									
Travel	2* axial piston motor with parking brake								
Swing	1* axial piston motor with swing holding								
Relief valve setting									
Implement circuits	34.3mpa 336kg/cm² 4,974psi								
Travel circuit	34.3mpa 336kg/cm² 4,974psi								
Swing circuit	27.5mpa 270kg/cm² 3,988psi								
Heavy lift circuit	34.3mpa 336kg/cm² 4,974psi								
Pilot circuit	3.9mpa 38kg/cm² 565psi								
Hydraulic cylinders									
Boom cylinder diameter x stroke (mm)	120*1285								
Arm cylinder diameter x stroke (mm)	135*1490								
Bucket cylinder diameter x stroke (mm)	115*1120								

SERVICE REFILL	CAPACITIES (I)
Fuel tank	340
Engine coolant	340
Engine oil	20
Swing drive	25.5
Final drive (each side)	2*5.5
Hydraulic oil tank	4







OPERATING	G WEIGHT					
Operating weight with standard bucket, fully serviced, +75 kg operator (ISO)						
Operating weight (kg) 22275						
Ground Pressure (kPa)	47					

Drive										
Travel Speed (Low/High) (km/h)	3.5/6.0									
Maximum Travel Force (kN)	208									
Gradeability	70%35°									

Swing								
Swing Speed (rpm)	10.7							
oning opeoed (rpin)	1017							

Digging Force									
Bucket Digging Force (kN)	138								
Arm Digging Force (kN)	100								

ITEM	mm
A Max. Digging Height	9570
B Max. Dumping Height	6700
C Max. Digging Depth	6600
D Max. Vertical Digging depth	5800
E Max. Digging Reach	9950
F Min. Swing Radius	3518
G Height at Min. Swing Radius	7665

HYDRAULIC EXCAVATOR SY215C SPECIFICATIONS



ITEM	mm
A Transport Length	9370
B Transport Width	2980
C Transport Height	3440
D Upperstructure Width	2710
E Blade Height	2990
F Standard Track Shoe Width	700
G Track Gauge	2380
H Minimum Ground Clearance	440
I Tail Swing Radius	2750
J Center distance of tumblers	3640
K Overall length of crawler	4445
Boom Length	5700
Arm Length	2925

UNDERCARRIAGE									
Track shoe width (mm)	700								
Number of track shoes (per side)	47								
Carrier roller (per side)	2								
Track roller (per side)	8								



p. 12 | 13

LIFTING CAPACITY

Arm Length: 1622mm

Rating Over Front

Rating Over Side



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в	ľ		ľ		ŀ		ľ		ŀ		ľ		mm
7.5m					4439.18	4439.18					3142.465	3142.465	6275
6.0m					5210.522	4631.077					3143.332	3143.332	7360
4.5m					5905.03	4466.816	4636.063	3133.94			3099.063	2783.404	8025
3.0m			8686.556	6388.909	6380.675	4225.128	4523.842	3030.997			3182.79	2540.632	8370
1.5m			9504.656	5894.359	6112.185	3985.7	4396.978	2914.621			3381.353	2450.684	8435
0	6663.301	6663.301	9129.424	5577.932	5922.248	3816.324	4296.374	2822.335			3717.271	2494.175	8230
-1,5m	10708.57	10353.89	9085.849	5541.186	5840.95	3743.826	4275.637	2803.312			4110.75	2703.045	7730
-3.5m	16360.77	10539.83	9156.213	5600.523	5882.453	3780.837					4996.223	3295.599	6870
-4.5m	14691.74	10913.01	9415.984	5819.583							6959.281	4477.58	5485

STANDARD EQUIPMENT

ENGINE

- Mode control (H, S, L and B)
- Starter motor 24V/4.5KW
- Alternator 24V/50A
- Air pre-cleaner
- Dry double-filtering air cleaner
- Cartridge type engine oil filter
- Engine oil cooler
- Radiator with protective screen
- Auxiliary water tank for radiator
- Fan guard
- Separately installed engine
- Automatic idle system

OPERATOR STATION

- ROPS compliant cab
- Noise proof steel-structured cab
- Laminated glass
- 6 silicone rubber damping support
 - Openable roof hatch, upper front and left window
 - Rear window, escape exit
 - Window wiper with washer
 - Adjustable inclined seat with adjustable armrest
 - AM-FM radio with digital clock
 - Foot rest and floor mat
 - 2 speakers
 - Rear view mirror
 - Seat belt
 - Cup holder and Ashtray
 - Cab light
 - Storage box, literature bag
 - Hydraulic lockout control
 - Fully automatic air-conditioner
 - Cab visor
 - 12V Socket

HYDRAULIC SYSTEM

- Working mode selection switch
- Control valve with main relief valve
- Spare oil port for control valve
- Oil suction filter
- Oil return filter
- Pilot filter
- Hose rupture valve boom
- Hose rupture valve arm

UNDERCARRIAGE

- Travel brake
- Travel motor quard
- H-track guiding mechanism
- Hydraulic track tensioner

HYDRAULIC EXCAVATOR SY215C SPECIFICATIONS

- Bolted sprocket
- Carrier roller and track roller
- Reinforced track link with pin and seal
- 700 mm track shoe
- Bottom cover plate

SWING PLATFORM

- Fuel level float
- Hydraulic oil level gauge
- Toolbox
- Rear view mirror (R and L)
- Swing brake
- Counterweight

FRONT WORK EQUIPMENT

- Flanged pin
- Bucket clearance adjustment
- Welded bucket link
- Central lubrication point
- Dust ring-seal of bucket pin
- 5.7 m fully-welded box boom
- 2.9 m fully-welded box arm
- 0.93m³ standard bucket

ALARM & INDICATOR LIGHTS

- Engine oil pressure
- Engine coolant temperature
- Fuel low level
- Voltage higher than specification
- Engine over speed
- Auto-idle engine warm up
- Hi/Lo speed
- Throttle position fault
- Overload Warning Device

MONITORING SYSTEM

- Hour meter
- Fuel tank level gauge
- Engine coolant thermometer
- Engine oil pressure gauge

OTHERS

- Standard battery
- Lockup engine hood
- Lockup fuel filler cap
- · Anti-skid film, handhold and Passage
- Travel direction mark
- Hand grease gun

ADDRSany Germany GmbH
Sany Allee 1, D-50181 BedburgTEL0049 2272 90531 100FAX0049 2272 90531 109MAILinfo@sany-germany.deNETwww.sany-germany.de

Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

